

# MIG/MAG step changer CPTX 270

## The universal for the workshop

- Workshop devices for welding with gascooled OTC torch
- Perfect welding performance
- Easy handling
- Robust wire feeder 4-roll



Type		CPTX 270
Main voltage (± 15%)		3 x 400 V / 50 Hz
Actual power output max		11 kVA
Welding current		30–250 A
Welding voltage		15,5–26,5 V
Welding current / Duty cycle	30%	250 A (10 min / 40°C)
	100%	130 A (10 min / 40°C)
Safety class / Cooling system		IP 21 / F
Switching steps		1 x 10
Dimensions L x B x H		841 x 535 x 765 mm
Weight		76 kg

Standard equipment	Wire feeder integrated
	Wire feeder 4-roll
Wire feed speed	1–18 m/min
Welding wire diameter	0,6–1,2 mm

Art. No.	Description
0004-04-0002*	CPTX 270 welding power source incl. integrated wire feeder
0020-04-0084	BT280-30E torch aircooled, 280 A, 3 m
0050-04-0002	Earth cable, 4 m, 35 mm <sup>2</sup> , 300 A, with clamp and DIX plug
0110-04-0001	Pressure regulator Ar/CO <sub>2</sub>

\* incl. adapter / CEE plug 5-pin, 32 A

Art. No.	Description
<b>Welding torch</b>	
0020-04-0084	BT280-30E torch aircooled, 280 A, 3 m
0020-04-0085	BT280-40E torch aircooled, 280 A, 4 m
0020-04-0086	BT280-50E torch aircooled, 280 A, 5 m
0020-04-0087	BT330-30E torch aircooled, 330 A, 3 m
0020-04-0088	BT330-40E torch aircooled, 330 A, 4 m
0020-04-0089	BT330-50E torch aircooled, 330 A, 5 m
<b>Pressure regulator</b>	
0110-04-0002	Flow pressure reducer Argon/CO <sub>2</sub> , flow meter (0–30 L)
<b>Welding accessories</b>	
0250-99-0012-10,5	OTC MIG/MAG welding glove, full/split leather
0220-99-0001	Special MIG universal pliers, blue
0222-99-0001	Hand shield PVC, black
0224-99-0002	Clear glass
0224-99-0001	Protective glass, class 9
0226-99-0001	OTC Vision (automatic welding helmet, protection levels 4/9–13)